

Riga Superwire

Riga Superwire is a birch throughout plywood, overlaid with a hard wearing special wire pattern on both faces, combining both functionality and a decorative visual appearance.

Applications

Riga Superwire is a durable panel, designed for technically demanding applications, where high wear resistance and good anti-slip properties are required.



ROAD TRANSPORT

Passenger cars
Light & Heavy commercial vehicles
Light trailers
Specialty trailers
Buses



LIGHT BUILDING

Stage systems & Industrial flooring
Joinery, furniture & Shopfittings
Outdoor solutions

Major advantages

- Decorative finish with smooth, visually attractive surface
- Highly wear resistant and anti-slip surface ensuring safety underfoot
- Excellent strength-to-weight ratio
- Weather resistant gluing and water resistant surface
- Surface is resistant to commonly used chemicals and surface impact, easy to clean
- Sustainable product with long life span

Further processing

Riga Superwire can be further processed according to customer's specification with: cut-to-size, CNC, drilling, milling, jointing, edge machining, and assembling in sets.

Overlaying

Overlaid with resin impregnated film, during the coating process a special superwire pattern is hot-pressed onto the sheet surface. Depending on the application, films impregnated with unmodified or modified phenolic or melamine resins are applied.

Surface properties

The superwire overlay improves panel resistance against mechanical damage and wear. It resists abrasion, commonly used chemicals and is weather and moisture resistant. Depending on the film used (modified phenolic or melamine), abrasion, crack, UV resistance and other properties can be significantly improved. Riga Wood experts will advise the most appropriate overlay depending on the end use.

Wear resistance

Taber test (EN 438-2) up to 2,500 revolutions depending on the coating.

Film colour

Based on phenolic resin:

- dark brown
- black
- light brown*
- yellow
- green*

Based on melamine resin:

- silver grey
- light grey
- honey*
- blue
- opal white*

Film weights from 120 g/m² to 660 g/m².

*With BB grade veneer under these translucent films.

Edge sealing

The edges are sealed with colour matched moisture resistant paint. Other colours are available upon request.

Panel sizes

- 1220 / 1250 mm × 2440 / 2500 / 2745 / 2750 / 3000 / 3050 mm
- 1500 / 1525 mm × 2440 / 2500 / 2745* / 2750* / 3000** / 3050** mm

* Max thickness 30 mm; ** Max thickness 24 mm

Standard thicknesses

6.5, 9, 12, 15, 18, 21, 24, 27, 30, 35 mm
Other thicknesses available on request.

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Tolerance

Nominal thickness, mm	6.5	9	12	15	18	21	24	27	30	35
Number of plies	5	7	9	11	13	15	17	19	21	25
Lower limit, mm	6.1	8.8	11.5	14.3	17.1	20	22.9	25.8	28.7	33.6
Upper limit, mm	6.9	9.5	12.5	15.3	18.1	20.9	23.7	26.8	29.9	35.4

Moisture content affects plywood dimensions; indicated sizes and thicknesses relate to a moisture content $9 \pm 3\%$.

Parameter	Tolerance
Length, width (mm) < 1000	± 1 mm
Length, width (mm) – 1000..2000	± 2 mm
Length, width (mm) > 2000	± 3 mm
Squareness tolerance	± 1 mm/m
Edge straightness	± 1 mm/m


Size, squareness and thickness tolerances fulfil the requirements of EN 315.

Customised tolerances available on request.

Gluing classes

Riga Wood birch plywood is glued with weather and boil-proof phenol formaldehyde or lignin phenol formaldehyde resin adhesive according to EN 314/Class 3 Exterior.

Bonding with moisture resistant low emission melamine-urea-formaldehyde resin according to EN 314 / Class 1 and BS 1203 / H1 possible.

 Additional information is available in the Riga Wood plywood handbook:
<https://www.finieris.com/en/downloads/brochures>

The provided information is for reference only and Riga Wood reserves the right to amend and supplement the specifications of manufactured products without prior notice. Wood is a living material; therefore, each panel is unique and minor differences are possible. Riga Wood does not guarantee a product's compliance with the requirements of any specific purpose.

Formaldehyde emission

Riga Wood birch plywood formaldehyde emission level is significantly below EN 13986 Class E1 and complies with new REACH Formaldehyde Restriction Regulation EU 2023/1464, EPA TSCA Title VI and CARB Phase 2.

Compliance to REACH

Riga Wood birch plywood meets all the requirements of the REACH Regulation. It does not contain SVHC (Substances of Very High Concern) listed on the REACH candidate list for authorisation exceeding concentration 0.1 % by weight.

Sustainability

We strongly believe that wood-based products in industrial use are a great option for carbon storage and a big part of the solution to achieve climate change mitigation. The key principles of sustainability and responsible governance are deeply rooted in our company's traditions and we aim to further develop our initiatives by actively engaging with stakeholders, material suppliers and clients.

Storage

Plywood must be stored in a well ventilated, weather protected area with the panels stacked both horizontally and level.